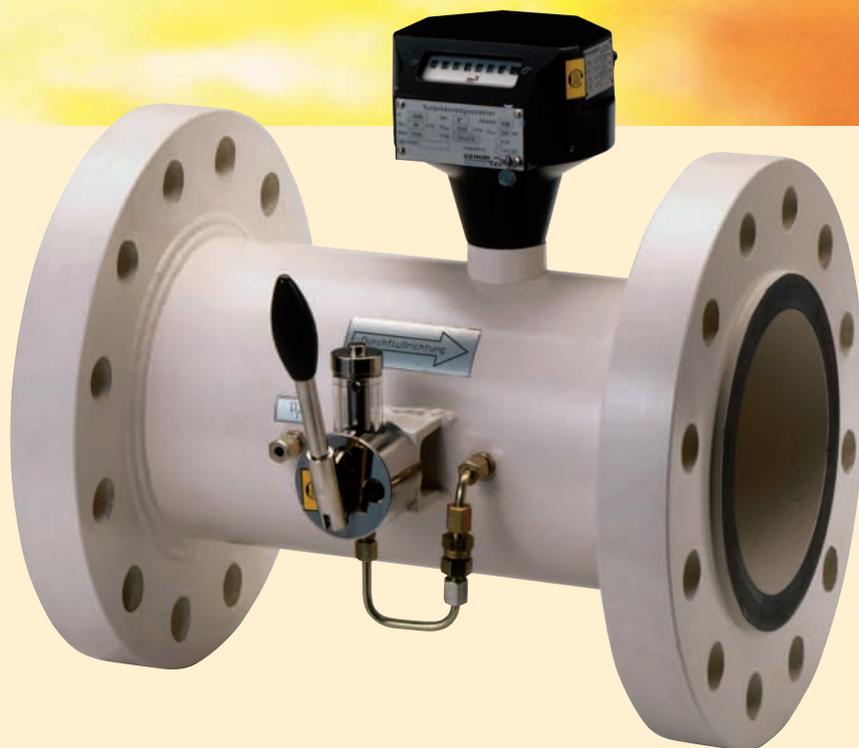


IGTM-CT Gas Turbine Meter with electronic outputs and mechanical counter

Documentation and Technical Specifications





General

The **vemm tec** IGTM-CT Gas Turbine Meter is a highly accurate flow meter, approved for custody transfer measurement, equipped with electronic pulse outputs and a mechanical counter. This document explains the performance, ranges, dimensions, calibration and outputs of the instrument. It details the installation, safety requirements and material specifications.

The IGTM-CT measures gas volume flowing through an annular passage in the meter. The flowing gas volume is totalised on a local mechanical counter. In addition, low or high frequency pulse signals are generated to infer the gas flow and volume. The indicated gas volume is the actual volume flowing through the meter at the actual temperature and pressure. The IGTM is available in two models: CT and WT. The IGTM-CT is used for high accuracy and custody transfer applications. The IGTM-WT is an economically priced meter with a good accuracy and suitable for all other applications. A dedicated specification sheet is available for the IGTM-WT.

Operation

The operation of the IGTM is based on the measurement of the velocity of gas. The flowing gas is accelerated and conditioned by the meter's straightening section. The straightening vanes prepare a steady flow profile and removes undesired swirl, turbulence and asymmetry before the gas enters the turbine wheel. The dynamic forces of the flowing fluid cause the rotor to rotate. The turbine wheel is mounted on the main shaft, with special high precision, low friction ball bearings. The turbine wheel has helical blades that have a known angle relative to the gas flow. The conditioned and accelerated gas drives the turbine wheel with an angular velocity that is proportional with the gas velocity.

The rotating turbine wheel drives the index head with the eight digit mechanical counter via shafts and gears.

The volume and flow rate can also be indicated electronically. A proximity probe generates a signal at each passing blade of the turbine wheel. With the device-specific K-factor and the number of pulses the passed volume can be calculated. With the measured frequency the flow rate can be determined.

Sizes, Flow Rate and Flanges

The available nominal diameter of the IGTM-CT gas turbine meter ranges from DN 50 (2") to DN 600 (24"). Other sizes are available on request.

The IGTM-CT can be delivered with G rates ranging from G 40 to G 16 000, which means that IGTM-CT is available for flow rates from 7 m³/h to 25 000 m³/h. The MID approval is valid for meter sizes DN 80 (3") G 100 and above.

The relationship between G value and flow rate for each diameter is shown in table 3 on the last page of this brochure.

IGTM-CT meters with a Carbon Steel or Stainless Steel meter body can be manufactured either with ANSI flanges or with DIN flanges in the ranges:

- ANSI 150# RF - ANSI 600# RF (or ANSI 600 RTJ)
- PN10 - PN100

In case of a Stainless Steel meter body; please enquire for sizes above DN 150 (6")

IGTM-CT meters with a Ductile Iron (EN-GJS-400-18-LT) meter body are available in diameters from DN 50 (2") to DN200 (8") and with a pressure class PN10 - PN16 or ANSI 150# RF.

Accuracy

Standard accuracy limits for the IGTM-CT are in accordance with the MID directive (2004/22/EC) and many other regulations:

- ± 1% for 0.2 Q_t to Q_{max} (Range 1:20: Q_t = 0.2 Q_{max})
- ± 2% for Q_{min} to 0.2 Q_t (Range ≥1:30: Q_t = 0.2 Q_{max})

As an option the accuracy limits can be improved to:

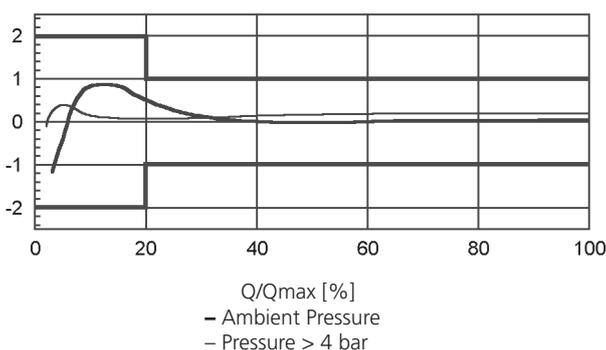
- ± 0.5% for 0.2 Q_t to Q_{max}
- ± 1% for Q_{min} to 0.2 Q_t

These limits are valid for the meter performance in ambient air. Performance is better with an application at high-pressure.

On request we can offer meters with better accuracy specifications. The repeatability of the **vemmtec** IGTM-CT is better than 0.1%. A typical performance curve at different pressures are shown in picture 1.

Picture 1

Performance curve [%]



Approvals

The IGTM-CT is specifically designed in accordance with all relevant and published standards, like EC directives, EN 12261, AGA 7, ISO 9951 and OIML R137-1 (replacing R6 and R32).

Many national standards and laws are based on the above.

The IGTM-CT meter is approved for custody transfer in all European Community (EC) countries as well by the original style European Approval 71/318/EEC (and amendments) and the approval according to EC directive 2004/22/EC (MID). Metrological approvals are also obtained in Brazil, Algeria, Tunisia, Serbia, Malaysia, South Korea and China. Others are in process.

Verification and Calibration

Gas flow meters for custody transfer purposes usually should have a verification (or legal calibration). This calibration can be performed at the test installation at our factory, approved by German Weights and Measures (GN 5). This will result in a Verification Certificate, recognised by most Metrological Institutes.

Non-custody transfer meters can also be calibrated at our test installation. A calibration certificate will be provided.

In both cases (verification or calibration) a certificate with the measured values can be issued.

On request we can also take care for a high-pressure calibration, performed at a certified independent institute such as NMI, PIGSAR, FORCE or EnBW (PasCaLab).

Flow range

The flow range of gas turbine meters is mentioned in table 3 and laid down in the applicable approvals. The standard turn down ratio (Q_{min}:Q_{max}) of an IGTM-CT is 1:20. This range is the standard performance when calibrated with air under ambient conditions.

With the DN 50 (2"), with special designs or with low density gases the range may be restricted. MID approved meters always have a range of at least 1:20.

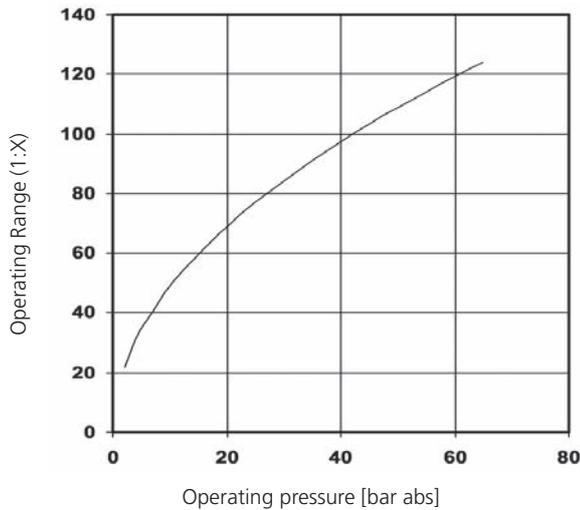
Meters with improved ranges of 1:30 or 1:40 are available. Please enquire.

At a higher pressure, the density of the gas increases and with an increasing density the available driving force at the turbine wheel increases. The larger force relatively decreases the influence of the bearing resistance and so decreases the minimum required flow Q_{min}. Because of this, the actual linear operating range increases:

At higher pressures the flow range highly improves!

Picture 2 shows this relationship.

Picture 2



Example: At 28 bar the operating range improved from 1:20 to 1:80

Overload

The IGTM-CT is designed to deal with over-ranging of at least 20% of Q_{max} . Any over-ranging must occur slowly and without pulsations.

Temperature Ranges

As standard the IGTM-CT is designed to operate at (gas and environmental) temperatures between -20 °C to +60 °C. Special low and high gas temperature designs are available on request. The MID approval allows operation between -25 °C to +55 °C.

Pressure Loss

The pressure loss is an important design parameter of the IGTM-CT. The pressure loss is minimized as a result of the design of the internal flow conditioner and the shape of the channels upstream and downstream of the turbine wheel. The pressure loss of the IGTM at reference conditions (Natural gas under ambient pressure) is provided in table 3. The pressure loss under actual conditions depend on actual flow, pressure and density. Please refer to the IGTM Manual for more information.

Gas Types

The IGTM-CT in its standard design can be used for all non-aggressive gases, such as natural gas, methane, propane, butane, city gas and fabricated gas, air, nitrogen, etc.

For aggressive gases, like sour gas and biogas, special designs are available with eloxated parts, internal protection or special O-rings. Refer to table 1, for detailed requirements for different types of gases.

Material of Construction

The materials of construction are listed in the table below.

Part	Material
Housing	Ductile Iron (EN-GJS-400-18-LT) Carbon Steel (Cast or Welded) Stainless Steel (on request)
Straightening Vane	Aluminium
Turbine Wheel	Aluminium
Metering Insert	Aluminium
Bearing Block	Aluminium
Bearings	Stainless Steel
Shafts	Stainless Steel
Gears	Stainless Steel or Synthetic Material
Magnetic Coupling	Stainless Steel
Index Head	Aluminium

Index Head

The standard index head is equipped with a dedicated vent provision that prepares the meter for tropical use. The IGTM is certified for IP 67 applications. A high gas temperature index head can be supplied as an option.

The index head can be turned through 350° without violating the lead seal. An 8-digit non-resettable display shows the totalized volume. During the verification or calibration, the ratio of the adjustment gears is checked and (if necessary) adjusted to make the accuracy of the measurement as good as possible.

Pulse Signals

Dependent on meter size, one revolution of the last (right hand) roll of the mechanical index can represent 0.1, 1 or 10 m³. As standard, the index head is equipped with one low frequency Reed (contact closure) switch (1R1) of a high quality that gives one (de-bounced) pulse at one revolution of the last wheel of the counter.

As an option a Reed switch (1R10) can be provided that gives 10 pulses per one revolution of the last wheel of the counter. A maximum of two Reed switches can be provided per meter. Every Reed switch is connected in series with a resistor and in parallel with a capacitor for de-bouncing the signal.

In the index head also a pulse/high frequency sensor (HF3) is provided as standard. This proximity sensor provides a middle-high frequency signal generated by a rotating impulse-disk. The signal is intrinsically safe in accordance with the NAMUR standard (EN60947-5/6) for intrinsically safe signals. A second (similar) sensor (HF4) can be installed in the index head as an option.

By installing optional HF sensors in the meter body, it is possible to sense each passing blade of the turbine wheel (HF1) and/or of the reference wheel (HF2). The detection is based on special proximity switches. The signal is also intrinsically safe in accordance with EN60947-5/6. Interface barriers between

hazardous area and safe area must be suitable for the application and are available on request.

The **vemm tec** IGTM-CT can be equipped with HF1/HF2 sensors only, without an index head. This option requires an electronic counter, a volume converter or a flow computer, to indicate actual and converted volume. For custody transfer purposes however, a mechanical counter is often a mandatory requirement.

Lubrication System

The IGTM-CT is standard equipped with a lubrication system. The oil pump is dimensioned according to the size of the meter.

To achieve the long life of the IGTM-CT, regular lubrication is required. Typically, for clean gas applications, a 3-month interval between two lubrication services is recommended. Dirty gas requires a more frequent lubrication.

As an option the IGTM-CT models with PN10/16 or ANSI 150 flanges and a diameter \leq DN 100 (4") can be provided with lifetime lubricated bearings.

Surface Treatment and Painting

Before applying a corrosion-protective layer, each ductile iron IGTM meter body is shot blasted SA 2.5. Carbon steel bodies are mechanically treated. The standard color of the meter body is white (RAL 9001). Stainless steel bodies are supplied without coating. The color of the index head is black.

Alternative surface treatments like other colors, special coatings or zinc treatments can be offered on request. These special treatments can improve the protection against corrosion.

Material and Safety Tests

All IGTM-CT meters are statically tested in accordance with the appropriate standards and customer requirements:

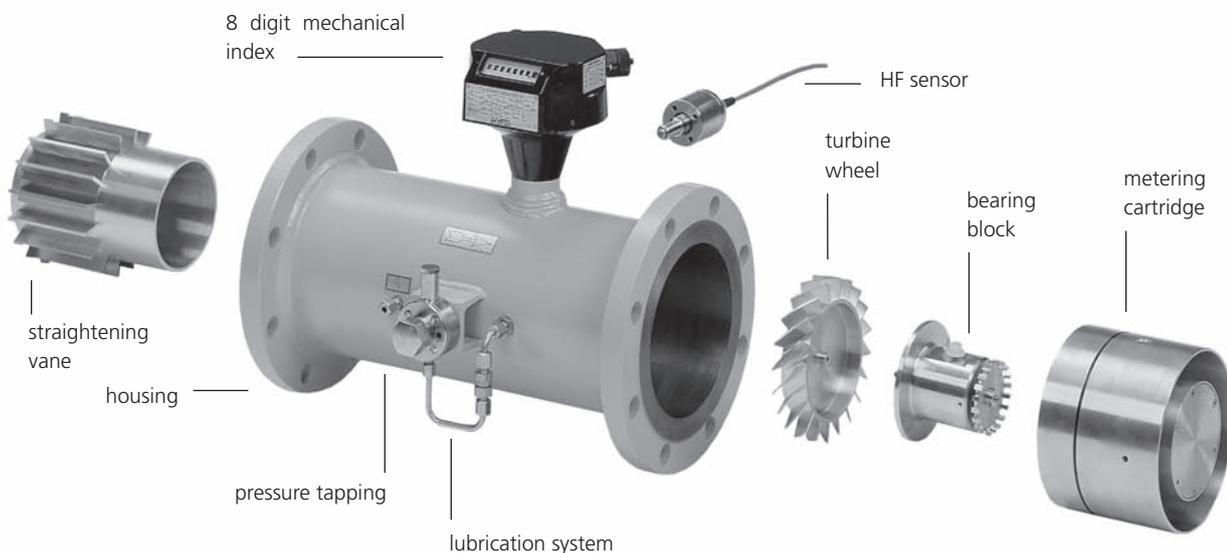
- Hydro test at 1.5 x maximum operating pressure
- Air seal test at 1.1 x maximum operating pressure
- Material certificate per EN 10204 3.1
- CE-PED compliance: Directive 97/23/EC
- Electronic sensors are approved according to ATEX

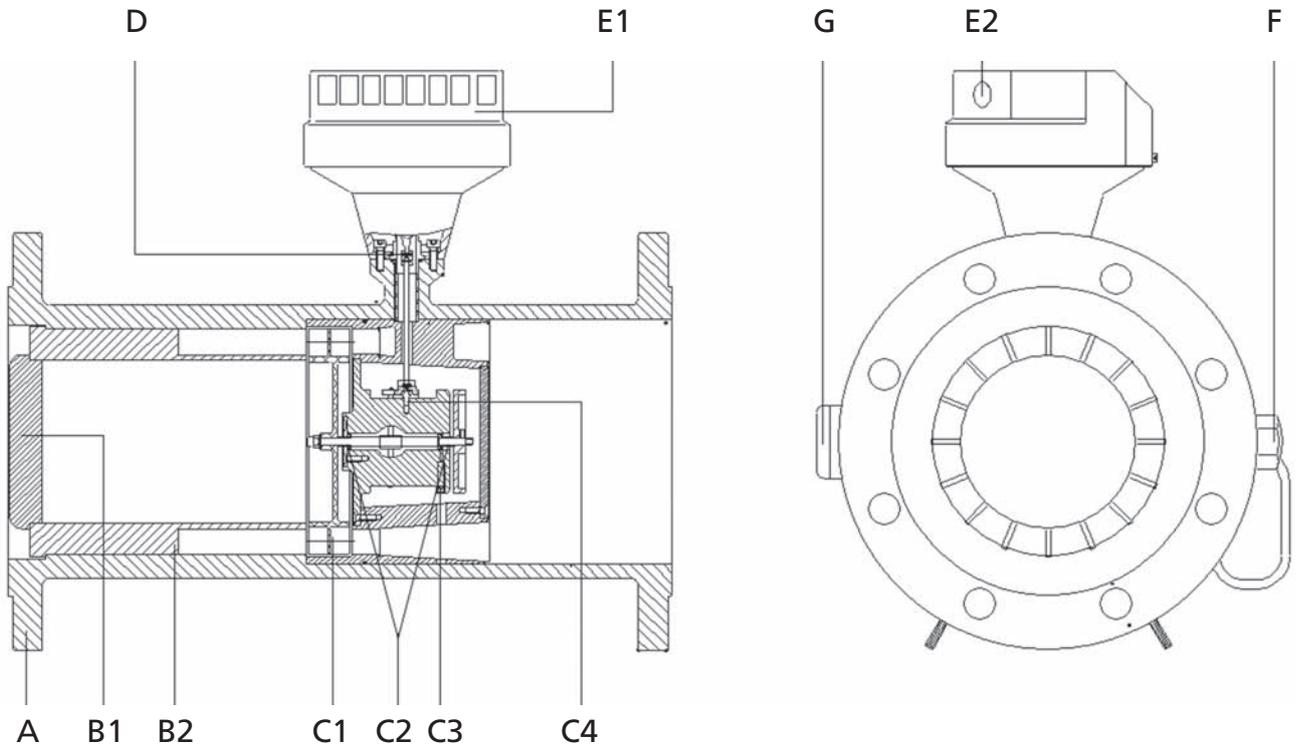
A certification package can be ordered as an option. Other tests like MI, TÜV certification, NDT and US testing and others are available on request.

Code	Description	Max. frequency *	Remarks
1R1, 2R1	Reed switch	< 1 Hz	1R1 standard, 2R1 optional **
1R10, 2R10	Reed switch, freq. x 10	< 10 Hz	1R10 and/or 2R10 optional **
HF3, HF4	HF NAMUR sensor (in the index head)	< 200 Hz	HF3 standard, HF4 Optional
HF1	HF NAMUR sensor (at the turbine wheel)	< 4.5 kHz	Optional
HF2	HF NAMUR sensor (at the reference wheel)	< 4.5 kHz	Optional (only for IGTM-CT sizes DN100mm (4") and up)

*) Maximum pulse frequency depends on meter size: please refer to table 3

***) A maximum of 2 reed switches can be supplied per meter





- A** Pressure containing meter housing with end-flanges
- B** Flow deflector (straightening vane)
 - B1** Central cone
 - B2** Guiding vanes
- C** Metering insert cartridge with turbine wheel
 - C1** Turbine wheel
 - C2** Precision Bearings
 - C3** Bearing block
 - C4** Internal gears, shafts and axis
- D** Magnetic coupling (gas tight sealed)
- E** Index head with nameplates
 - E1** Mechanical counter
 - E2** Connector for Pulse transmitters [1R1; HF3 + options]
- F** Oil Pump
- G** High Frequency pulse transmitters [HF1; HF2]

Documentation

The IGTM-CT gas turbine meter comes with an installation, operation and maintenance manual. An installation card is attached to each meter. We recommend that this card stays with the meter. Calibration certificates and material certificates can be provided as an option. Depending on the order and the meter chosen, the optionally ordered certification package contains:

- 3.1 certificate with declaration of conformity
- Material certificates for pressure containing parts
- Welding test certificates (when applicable)
- Pressure test certificate
- Calibration certificates (as ordered)
- Applicable CE compliancy certificate (MID / PED / ATEX)

Installation

Usually gas turbine meters are installed with a certain straight upstream pipe length. The IGTM-CT is equipped with an internal flow conditioner that takes care that the meter meets the requirements of the MID Directive, EN 12261 and OIML recommendations. This allows the meter to be installed with minimum 2D upstream piping. For highly accurate applications however, Vemmtec recommends an upstream section of 5D.

Fittings like valves, filters, control valves, reducers, T-pieces, bends, safety shut off valves in the upstream section should be preferably 5D or more from the meter inlet. In these cases the application of an upstream flow conditioner might be considered. This could be a tube bundle straightener, straightening vanes, or other designs.

The downstream section length of the meter is not prescribed but for the best performance it should be $\geq 1D$. The temperature sensor should be installed in this section. Optionally a thermo-well can be installed in the meter body.

The meter is equipped for horizontal installation as standard. Meters $\leq DN 100$ (4") diameter can also be operated vertically. If the meter is provided with a lubrication pump, please indicate vertical use on your order. Meters that are used under MID approval must be installed horizontally.

The gas flow must be free from liquids, dust and particles. These can damage the delicate bearings and the rotor. Also when dust collects over time it has an adverse effect on the metering accuracy. Non-clean gases should be filtered with a 5-micron particle filter.

Pulsating gas flow and vibrations should be avoided.

The meter axis should be identical to the upstream piping axis. Gaskets immediately upstream of the meter should not protrude.

The meter is preferably installed indoors, but is suitable for outdoor installation (IP67). If the meter is installed outdoors, it is recommended to protect the meter against direct sunlight.

Additional Instrumentation

The indicated volume (under actual conditions) will often be converted to volume at base conditions by a volume converter or flow computer. Parameters for these conversions are:

• Pressure

A pressure tapping enables the measurement of the static pressure near the turbine wheel. The pressure measurement point is located on the meter housing and marked with Pm (pressure at metering conditions). The bore is 3 mm and perpendicular to the wall. This bore is as standard provided with a fitting. Connection with 6 mm stainless (standard) tubing or larger is recommended.

• Temperature

The temperature measurement should preferably be located within 3 D downstream of the meter. No pressure reducing parts should be located between the temperature device and the meter. The temperature should be measured within the center third of the pipe. As an option, your IGTM-CT can be equipped with an integrated thermo-well.

No devices that can influence the pressure or the temperature of the gas should be installed between a gas meter and the sensor.

Volume Converters and Additional Equipment

Vemmtec can provide you with sophisticated volume converters with features such as curve correction, tariff counters, pulse or current outputs, and other customer specified functions. They come with dedicated communication with Mod-Bus® or other protocols via RS232 and RS485 and can be equipped with GSM, GPRS or line modems.

We can also provide you with the additional equipment such as IS-barriers, F/I-converters, transmitters, filters, straightening vanes and meter tubes.

We will be happy to send you any further information.

Ordering Information

In order to quickly process your enquiry, we need the following information for adequate pricing and sizing:

- Nominal pipe size in mm or inches for installing the meter
- Application: Custody transfer, accurate measurement or industrial measurement.
- Preferred body material: Ductile iron, carbon steel or stainless steel
- Flow rate: Maximum, minimum (actual or standard/normal cubic meter per hour, please specify); or G-size.
- Pressure: Maximum, minimum and normal operating pressure (indicate if you specify in absolute pressure or gauge pressure)
- Temperature: Maximum, minimum and normal operating temperature
- Gas type, composition or analysis (if available)
- Flange connection, pressure rating and face type
- Output signals required (LF reed switch, HF at index head or HF at turbine wheel, dual pulse output)
- Installation conditions (Indoor-Outdoor, ambient conditions)
- Flow direction horizontal (left-right; right-left) or vertical (up-down; down-up)
- Optional services and additional equipment required (calibrations, barriers, volume correctors, filters, meter tubes)
- Please always mention the country in which the meter will be mounted into a system. We need that for allocating the internal responsibility

Alternatives

For industrial application **vemm tec** offers the IGTM-WT; an aluminium gas turbine meter that can be clamped between PN10; PN16 and ANSI 150# RF flanges. This model is available for DN 50 (2") to DN 200 (8"). Please ask for our documentation for more information.

For low flow applications **vemm tec** offers the OMEGA VI rotary gas meter range in the diameters DN 50 (2") to DN 100 (4") for flows between 0.6 m³/h to 480 m³/h. The Omega VI has a high turn down ratio; up to 1:200. Please enquire for more information.

Table 1
Gas types

Gas type	Symbol	Density @1.013 bar [kg/m ³]	Meter housing	Notes
Acetylene	C ₂ H ₂	1.17	Special	Aluminium parts Teflon coated
Air		1.29	Standard	
Ammonia	NH ₃	0.77	Standard	O-rings / Lubrication
Argon	Ar	1.78	Standard	
Biogas			Special	O-rings / special Internal
Butane	C ₄ H ₁₀	2.70	Standard	
Carbon dioxide	CO ₂	1.98	Standard	Except foodstuff industry
Carbon monoxide	CO	1.25	Standard	
City gas		0.90	Standard	
Ethane	C ₂ H ₆	1.36	Standard	
Ethylene (gas phase)	C ₂ H ₄	1.26	Standard	Special Internal
Flue gases			Special	O-rings / Lubrication
Freon (gas phase)	CCl ₂ F ₂	5.66	Standard	O-rings / Lubrication
Helium	He	0.18	Standard	Special internal
Hydrogen	H ₂	0.09	Special	Special flow range
Hydrogen sulphur (0.2%)	H ₂ S	1.54	Special	O-rings / special Internal
Methane	CH ₄	0.72	Standard	
Natural Gas		0.83	Standard	
Nitrogen	N ₂	1.25	Standard	
Pentane	C ₅ H ₁₂	3.46	Standard	
Propane	C ₃ H ₈	2.02	Standard	
Propylene (gas phase)	C ₃ H ₆	1.92	Standard	Special internal
Sour gas			Special	O-rings / lubrication
Sulphur dioxide (0.2%)	SO ₂	2.93	Special	Special internal
Other gas mixtures			Please enquire	

Table 2.1
Dimensions and weights

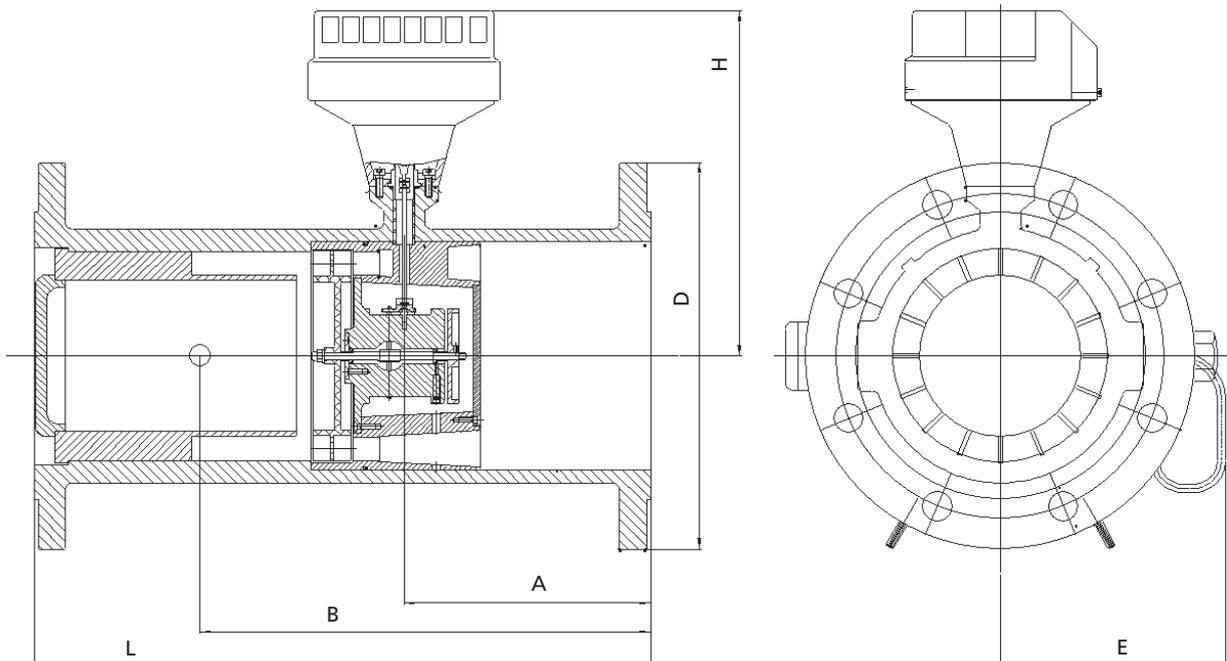


Table 2.1
Dimensions and weights

DN [mm] (Inch)	Size G	A [mm]	B [mm]	E [mm]	D [mm]	H Height	Overall size		Pressure class PN or ANSI	Body material	Weight [kg]					
							Height H1 [mm] = H + ½D	Length L [mm]								
DN 50 (2")	40 or 65	62	109	102	165	215	298	150	PN 10/16	Ductile Iron	11					
				127	165	200	283		PN 10/16	Steel	24					
				127	165	200	283		PN 25/40	Steel	24					
				127	180	205	295		PN 63	Steel	24					
				140	195	215	313		PN 100	Steel	33					
				102	152	215	291		ANSI 150	Ductile Iron	11					
				127	152	200	276		ANSI 150	Steel	24					
				127	165	200	283		ANSI 300	Steel	24					
				127	165	200	283		ANSI 400/600	Steel	24					
				DN 80 (3")	100 or 160 or 250	92	160		120	200	205	305	240	PN 10/16	Ductile Iron	25
200	200	192	292					PN 10/16	Steel	26						
200	200	192	292					PN 25/40	Steel	26						
215	215	192	300					PN 63	Steel	32						
230	230	192	307					PN 100	Steel	35						
191	191	205	301					ANSI 150	Ductile Iron	25						
191	191	192	288					ANSI 150	Steel	24						
210	210	192	297					ANSI 300	Steel	28						
210	210	192	297					ANSI 400/600	Steel	29						
DN 100 (4")	160 or 250 or 400	120	205					135	220	230	340	300		PN 10/16	Ductile Iron	27
				140	220	215	325	PN 10/16	Steel	24						
				140	235	215	333	PN 25/40	Steel	39						
				140	250	215	340	PN 63	Steel	42						
				140	265	215	348	PN 100	Steel	48						
				135	229	230	345	ANSI 150	Ductile Iron	29						
				140	229	215	330	ANSI 150	Steel	36						
				140	254	215	342	ANSI 300	Steel	43						
				140	254	215	342	ANSI 400	Steel	43						
				140	273	215	352	ANSI 600	Steel	50						
				DN 150 (6")	400 or 650 or 1000	182	280	190	285	255	398		450	PN 10/16	Ductile Iron	45
								215	285	250	393			PN 10/16	Steel	45
215	300	250	400					PN 25/40	Steel	40						
215	345	250	423					PN 63	Steel	74						
215	355	250	428					PN 100	Steel	90						
190	279	255	395					ANSI 150	Ductile Iron	50						
215	279	250	390					ANSI 150	Steel	63						
215	318	250	409					ANSI 300	Steel	70						
215	318	250	409					ANSI 400	Steel	80						
215	356	250	428					ANSI 600	Steel	100						
DN 200 (8")	650 or 1000 or 1600	240	340					230	340	270	440	600		PN 10	Ductile Iron	76
								340	340		440			PN 10	Steel	78
				340	340		440	PN 16	Ductile Iron	76						
				340	340		440	PN 16	Steel	78						
				360	360		450	PN 25	Steel	90						
				375	375		458	PN 40	Steel	100						
				415	415		478	PN 63	Steel	125						
				430	430		485	PN 100	Steel	160						
				343	343		442	ANSI 150	Ductile Iron	80						
				343	343		442	ANSI 150	Steel	83						
				381	381		461	ANSI 300	Steel	106						
				381	381		461	ANSI 400	Steel	135						
				419	419		480	ANSI 600	Steel	155						

Table 2.2
Dimensions and weights

DN [mm] (Inch)	Size G	A [mm]	B [mm]	E [mm]	D [mm]	H Height	Overall size		Pressure class PN or ANSI	Body material	Weight [kg]
							Height H1 [mm] = H + ½D	Length L [mm]			
DN 250 (10")	1000 or 1600 or 2500	300	415	240	395	285	483	750	PN 10	Steel	110
					405		488		PN 16		110
					425		498		PN 25		110
					450		510		PN 40		130
					470		520		PN 63		155
					505		538		PN 100		220
					406		488		ANSI 150		110
					445		508		ANSI 300		150
					445		508		ANSI 400		170
					508		539		ANSI 600		240
					DN 300 (12")		1600 or 2500 or 4000		360		385
460	550	PN 16	130								
485	563	PN 25	150								
515	578	PN 40	180								
530	585	PN 63	240								
585	613	PN100	345								
483	562	ANSI 150	160								
521	581	ANSI 300	210								
521	581	ANSI 400	240								
559	600	ANSI 600	290								
DN 400 (16")	2500 or 4000 or 6500	480	625	300		565		355		638	
					580	645	PN 16		380		
					620	665	PN 25		415		
					660	685	PN 40		455		
					670	690	PN 63		500		
					715	713	PN100		600		
					597	654	ANSI 150		432		
					648	679	ANSI 300		450		
					648	679	ANSI 400		500		
					686	698	ANSI 600		590		
					DN 500 (20")	4000 or 6500 or 10000	600		730	390	670
715	735	PN 16	580								
730	742	PN 25	640								
755	755	PN 40	700								
699	725	ANSI 150	620								
775	765	ANSI 300	740								
775	765	ANSI 400	770								
813	785	ANSI 600	925								
DN 600 (24")	6500 or 10000 or 16000	720	900	440				715			430
					840	850	PN 16	670			
					845	855	PN 25	730			
					813	840	ANSI 150	750			
					915	890	ANSI 300	980			
					915	890	ANSI 400	1020			
					640	900	ANSI 600	1240			



vemm tec Messtechnik GmbH
 Gartenstrasse 20
 14482 Potsdam-Babelsberg
 Germany
 Tel. +49 (0) 3 31 / 70 96 274
 Fax +49 (0) 3 31 / 70 96 270
 E mail: info@vemmtec.com
 Internet: http://www.vemmtec.com

Table 3
 IGTM-CT gas turbine meter: technical specifications

The indicated frequency values and k-factors of HF1/HF2 and HF3/HF4 are for information only.
 The final values will be mentioned at the meter's nameplate and in the calibration certificate.

Nominal diameter [mm] [inch]	Size rating G	Q _{max} [m ³ /h]	Q _{min} (standard flow range) [m ³ /h]	Pressure loss at Q _{max} 1 bar with Nat. Gas [mbar]	Rotating speed turbine wheel at Q _{max} [min ⁻¹]	Turbine wheel		Max. frequency HF1/HF2 approx. [Hz]	Max. frequency HF3/HF4 approx. [Hz]	Max. frequency 1R1 Reed [Hz]	k-factor HF1/HF2 approx. [Imp/m ³]	k-factor HF3/HF4 approx. [Imp/m ³]	k-factor 1R1 Reed [Imp/m ³]
						blade angle	number of blades						
DN 50 (2")	G 40 *)	65	13	5,5	8900	45	16	2800	80	0,18	155000	4400	10
	G 65 *)	100	10	11,7	13700	45	16	4300	120	0,28	155000	4400	10
DN 80 (3")	G 100	160	8	3,7	6200	45	16	1900	50	0,04	42200	1200	1
	G 160	250	13	8,6	9600	45	16	2900	80	0,07	42200	1200	1
	G 250	400	20	13,8	8900	30	16	2600	70	0,11	23500	670	1
DN 100 (4")	G 160	250	13	3,1	4300	45	16	1200	60	0,07	17000	800	1
	G 250	400	20	6,8	6900	45	16	1900	90	0,11	17000	800	1
	G 400	650	32	10,8	6500	30	16	1700	80	0,18	9400	440	1
DN 150 (6")	G 400	650	32	3,1	3400	45	20	1100	70	0,18	6280	360	1
	G 650	1000	50	7,1	5200	45	20	1700	100	0,28	6280	360	1
	G 1000	1600	80	11,3	4800	30	20	1600	60	0,04	3570	135	0,1
DN 200 (8")	G 650	1000	50	2,5	2200	45	20	790	40	0,03	2840	150	0,1
	G 1000	1600	80	4,3	3500	45	20	1300	70	0,04	2840	150	0,1
	G 1600	2500	130	10,2	3100	30	20	1100	60	0,07	1510	80	0,1
DN 250 (10")	G 1000	1600	80	2,5	2000	45	24	830	60	0,04	1870	135	0,1
	G 1600	2500	130	4,9	3100	45	24	1300	90	0,07	1870	135	0,1
	G 2500	4000	200	7,9	2900	30	24	1200	90	0,11	1110	80	0,1
DN 300 (12")	G 1600	2500	130	2,5	1900	45	24	780	60	0,07	1120	80	0,1
	G 2500	4000	200	4,9	3000	45	24	1300	90	0,11	1120	80	0,1
	G 4000	6500	320	7,9	2800	30	24	1200	130	0,18	660	75	0,1
DN 400 (16")	G 2500	4000	200	2,5	1600	45	24	610	60	0,11	550	55	0,1
	G 4000	6500	320	4,9	2600	45	24	990	100	0,18	550	55	0,1
	G 6500	10000	500	8,6	2300	30	24	1300	130	0,28	470	50	0,1
DN 500 (20")	G 4000	6500	320	2,5	1400	45	24	540	60	0,17	310	40	0,1
	G 6500	10000	500	5,0	2300	45	24	860	100	0,28	310	40	0,1
	G 10000	16000	800	8,8	2000	30	24	750	30	0,04	170	8	0,01
DN 600 (24")	G 6500	4000	200	2,4	1100	45	24	420	40	0,02	150	15	0,01
	G 10000	16000	800	4,9	1800	45	24	670	70	0,04	150	15	0,01
	G 16000	25000	1300	8,6	1400	30	24	500	50	0,02	75	7	0,01

*) Not approved under MID